

Material - ONORM GX7CrNiMo12-1

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ONORM GX7CrNiMo12-1 Steel Castings for General Engineering Purposes Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|-----------------|-------------------------------------------------------------------|-----------|
| Carbon | C % | 0.100 max. | As Cast or Annealing or Normalizing or Hardening and Tempering | |
| Silicon | Si % | 1.000 max. | | |
| Manganese | Mn % | 1.000 max. | | |
| Phosphorus | P % | 0.035 max. | | с С |
| Sulphur | S % | 0.025 max. | | |
| Chromium | Cr % | 12.000 - 13.500 | | |
| Nickel | Ni % | 1.000 - 2.000 | | |
| Molybdenum | Mo % | 0.200 - 0.500 | | |
| Copper | Cu % | 0.300 max. | Mechanical Properties | |
| Vanadium | V % | 0.080 max. | Tensile Strength in Mpa | 590 min. |
| Iron | Fe % | Balance | Yield Strength in Mpa | 440 min. |
| - | - | - | Elongation in % | 15 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardn <mark>ess in BH</mark> N | - |
| | - | - | Impac <mark>t in Joule</mark> | 27 J @ RT |

| Cross Reference Table | | | | |
|-----------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| 410C21 | BS | British | Casting | |
| 1.4008 | ONORM | Australia | Casting | |
| 1.4011 | ONORM | Australia | Casting | |
| GX12Cr12 | ONORM | Australia | Casting | |
| 1.4008 | EN | European Union | Casting | |
| 1.4011 | EN | European Union | Casting | |
| GX12Cr12 | EN | European Union | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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ONE STOP SOLUTION FOR METAL PARTS